



PIRANHA FACTORY WARRANTY REGISTRATION

**TO ACTIVATE FACTORY WARRANTY; PLEASE COMPLETE AND RETURN/FAX THIS
REGISTRATION TO PIRANHA**

**PO BOX 457
HUTCHINSON, KS
67504-0457
FAX: 800 428-3104**

COPY THIS REGISTRATION: 1-INSTALLER, 1-CUSTOMER

Mega Mfg. will replace or repair with like parts, either new or rebuilt, F.O.B. the factory, or refund the purchase price for any parts on ironworkers, pressbrakes, or shears, which are defective in materials and workmanship within (12) months of the date of purchase. Provided the buyer returns the warranty registration within (30 days) of the purchase date, and, at the seller's option, returns the defective materials freight and delivery prepaid to the seller, which shall be the buyer's sole remedy for the defective materials. A 5 year warranty against defects in materials and workmanship applies to major structural components on pressbrakes and shears. Seller shall not be liable to purchaser or any other person for consequential or incidental damages. Hydraulic and electrical components are subject to their respective manufacturer's warranties. This warranty does not apply to machines and/or components which have been altered in any way, or subjected to abusive or abnormal use, inadequate maintenance and lubrication, or to use beyond seller recommended capacities and specifications. Seller shall not be liable under any circumstances for labor costs expended on such goods or consequential damages. Seller shall not be liable to purchaser or any other person for loss or damage directly or indirectly arising from the use of the goods or any other cause. No employee, agent, officer, or seller is authorized to make oral representations or warranty of fitness or to waive any of the foregoing terms of sale and none shall be binding on the seller.

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SHEAR INSTALLATION, TRAINING AND ACCEPTANCE FORM

Customer Identification: Company Name: _____

Address: _____ City: _____

State: _____ Zip: _____ Tel (____) _____ Fax: (____) _____

Equipment Identification

Model: _____ Serial #: _____ Install Date: _____

If “no” is indicated, consult factory or explain in comment section on last page

Pre-Delivery Inspection	<u>1. Inspect for shipping damage</u>	Y	N
	Damage report	Y	N
	Damage claim to carrier	Y	N
	Condition acceptable to customer	Y	N
	<u>2. Compare shipment to order/packing list</u>	Y	N
	Shipment complete	Y	N
	Shortage reported to carrier	Y	N
	Damage details: _____		

Site Condition	1. Steel pads in place ¾"-front, ½"-rear	Y	N
	2. Machine leveled and anchored per specification	Y	N
	3. Machine grounded	Y	N
	4. Is shear on one concrete pad?	Y	N
	5. Is pad free of cracks?	Y	N

Equipment Preparation	<u>1. Hydraulic oil fill</u>		
	Fluid type per specification in owners manual	Y	N
	Fluid volume to specified level	Y	N
	<u>2. Electrical power</u>		
	Primary voltage matches machine requirements	Y	N
	Primary supply amperage correct per specs.	Y	N
	Motor rotation as per direction arrow	Y	N
	<u>3. Cleaning</u>		
	Table surface	Y	N
	Blades	Y	N
	Backstop bar	Y	N
	Squaring arm	Y	N
	Hydraulic cylinder rod	Y	N
	Remove packaging materials	Y	N

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4. Pre-Operation

Gib clearances checked	Y	N
Shear blade gap checked	Y	N
Squaring arm installed	Y	N
Work support arms installed	Y	N
Safety guards installed	Y	N

5. Operation

Shear operates in all modes	Y	N

Operator Training

1. Receipt/Review of operators manual

Y	N
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2. Equipment Identification and Demonstration

Mechanical	Y	N
Electrical	Y	N
CNC Backgauge controls	Y	N
Optional control systems	Y	N

3. Safety

Warning signs and decals	Y	N
Point of operation guarding	Y	N
Equipment safety lockout	Y	N
Implementation of safety procedures	Y	N

4. Operator Control Station Demonstration

Start/Stop push buttons	Y	N
E-stop push button	Y	N
Cycle mode selections	Y	N
Shadow light switch	Y	N
Shadow line	Y	N
Cut length selector switch	Y	N

5. Backgauge control

Review manual	Y	N
Control orientation	Y	N
Programming demonstration	Y	N
Calibrate mode	Y	N

Trial Production Run

1. Shear Performance Trial

Trial cut edge acceptance	Y	N
Sheared part acceptance	Y	N

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Maintenance Review

1. Lubrication

Shear components as per manual

Y	N
Y	N

Backgauge components as per manual

2. Hydraulic Fluid Maintenance

Hydraulic filter change interval

Y	N
Y	N

Hydraulic filter change procedure

Hydraulic fluid change interval

Y	N
Y	N

3. Blade rotation procedure reviewed

Y	N
Y	N

4. Blade gap setting procedure reviewed

Warranty card filled out

Training Received

Name (Please print clearly)	Signature	Date

As part of the installation and training procedures of the Piranha identified herein, the undersigned acknowledges and agrees to the following:

- 1) Customer has received all manuals, instructions and training of personnel necessary for the safe operation, service and maintenance of the Piranha.
- 2) Customer will permit only trained personnel to operate, service and maintain the Piranha, all in accordance with Federal, State/Provincial and local Statutes, regulations and ordinance including, but not limited to all regulations mandated under current Federal and State Occupational and Safety Health Acts.
- 3) Customer will not remove from the Piranha, or conceal from view any signs, decals or plates affixed to the equipment without the express written consent of the seller
- 4) The installing dealer or its representative will fill out the Warranty Registration Card and return it via mail to Piranha.

Dealer Name: _____ Dealer Representative: _____

Date: _____ Signature: _____

Customer Name: _____ Customer Representative: _____

Date: _____ Signature: _____

INSTALLATION & TRAINING ACCEPTED

COMMENTS: _____

